

Product Data Sheet

SUMITOMO POLYETHYLENE LLDPE

FS350A

Linear Low Density, Cast Film

Applications For lamination film, stretch film and other general purpose film

applications; also for wire and cable applications.

Characteristics Excellent processability without slip or antiblocking agents. Film

produced possesses excellent transparency, high strength and

toughness.

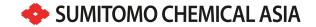
Typical Processing Conditions Extrusion temperature: 200 – 280 °C

Typical Properties

Physical		Value	Unit	Method
Melt Index	190°C, 2.16 kg	3.1	g/10min	ASTM D1238
Density		0.922	g/cm³	ASTM D792-A
Film		Value	Unit	Method
Tensile Strength at Break	MD / TD	30 / 25	MPa	ASTM D882
Tensile Elongation at Break	MD / TD	680 / 890	%	ASTM D882
Tensile Modulus, 1% Secant	MD / TD	160 / 160	MPa	ASTM D882
Elmendorf Tear Strength	MD / TD	80 / 200	g	ASTM D1922
Dart Drop Impact		65	g	ASTM D1709
Haze		0.7	%	ASTM D1003
Gloss	45°	150		ASTM D2457
Thermal		Value	Unit	Method
Melting Temperature		122	°C	DSC
Other		Value	Unit	Method
Flammability		НВ		UL 94

The values shown are typical values measured on the product and are not to be considered as guaranteed specifications; actual test results may vary. Test specimen preparation conditions: as per ASTM D4976

Cast film processing conditions: extruder ø 55 mm, die width 600 mm, die gap 1.2 mm, die temperature 280 °C, chill roll temperature 30 °C, output 50 kg/h, line speed 75 m/min, thickness 20 µm



Manufacturer

FS350A is manufactured in Saudi Arabia by Rabigh Refining & Petrochemical Co. (Petro Rabigh). Petro Rabigh is an ISO 9001, ISO 14001 and OHSAS 18001 certified company.

Food Contact Application

Unmodified FS350A complies with the requirements of:

- US FDA Regulation 21 CFR 177.1520 and its amendments
- Regulation (EC) 1935/2004/EC (Framework), EU Commission Regulation 10/2011 (PIM), Commission Regulation (EC) No. 2023/2006 (GMP) and their respective amendments

Please contact your nearest SCA representative for more information.

Restriction of Hazardous Substances

The substances regulated under EU Directive 2011/65/EC and its amendment on RoHS in electrical and electronic equipment, are not used in the manufacturing process of FS350A and are therefore not expected to be present.

Storage and Handling

FS350A is supplied in 25 kg bags or in bulk containers depending on packaging options available for different markets. It is advisable to store in a well ventilated storage facility, protected from rain, direct exposure to sunlight, temperature and dust.

Moisture may accumulate inside the packaging if there is a significant fluctuation in ambient temperature and high relative humidity. If this occurs, customer is strongly advised to dry the resin prior to use. Direct exposure to sunlight and excessive ambient temperature may affect the properties, appearance and odor characteristic of the resin.

It is recommended to process FS350A within six months upon receipt.

Please refer to the Safety Data Sheet (SDS) for information regarding industrial health and safety issues.

Disposal and the Environment

SCA prioritizes environmental management in all our operations in responsibility and respect towards the community and the environment.

Unmodified FS350A is readily recyclable, both for reuse via reprocessing and for energy reclamation through incineration. If disposed in landfills, our products, which are inert materials, do not pose pollution risks since they do not generate gaseous or liquid emissions.

Office Locations

SUMITOMO CHEMICAL ASIA PTE LTD

150 Beach Road, #17-07 Gateway West, SINGAPORE 189720

Phone +65 6303 5188 Fax +65 6298 9621 www.sumitomo-chem.com.sg

SUMIKA PLASTICS AND CHEMICALS TRADING (SHANGHAI) CO., LTD.

Unit 46-07 Grand Gateway II, No.3 Hongqiao Road, Xu Hui District, Shanghai, CHINA 200030

Phone +86 21 6448 2255 Fax +86 21 6407 7365

SUMIKA PLASTICS AND CHEMICALS TRADING (SHANGHAI) CO., LTD., GUANGZHOU BRANCH

Room 6404, Office Building, CITIC Plaza, No.233, North Tianhe Road, Guangzhou City, CHINA 510613

Phone +86 20 3877 3577 Fax +86 20 3877 3511

SUMITOMO CHEMICAL ASIA PTE LTD

Vietnam Representative Office, 7th Floor, Unit 701-3, Me Linh Point Tower, 2 Ngo Duc Ke Street, Dist. 01, Ho Chi Minh City, VIETNAM Phone +84 8 3520 2767 Fax +84 8 3520 2911

SCA SOUTH ASIA PETROCHEMICALS PRIVATE LIMITED

Private Office No. 218, DBS Business Center, FF, World Trade Tower, Barakhamba Lane, Connaught Place, New Delhi 110001, INDIA Phone +91 11 4050 9218 Fax +91 11 2341 4740

SUMITOMO CHEMICAL EUROPE S.A./N.V.

Woluwelaan, 57, B-1830 Machelen, BELGIUM

Phone +32 2 251 0650 Fax +32 2 251 2991 <u>www.sumitomochemicaleurope.eu</u>

SUMITOMO CHEMICAL EUROPE N.V.

Turkey Liaison Office, Barbaros Mah. Cigdem Sok. No:1, Agaoglu My Office K:10, D:44-45, 34746 Bati Atasehir, Istanbul, TURKEY Phone +90 216 680 3334 Fax +90 216 680 1012

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Page 2 of 2 Revision 20170401